

TECHNICAL DATA SHEET

TECHNYL C 216 V30 BK Z/4

TECHNYL C 216 V30 BK Z/4 is a polyamide 6, reinforced with 30% of glass fibre, for injection moulding. This grade has good mechanical properties and offering an excellent combination between thermal and mechanical properties.

General

Polymer type	PA6 (Polyamide 6)	
Processing technology	Injection molding	
Certification	RoHS EC 1907/2006 (REACH)	UL-Yellow Card
Applications	Automotive Applications	Handles
Colors available	Black Grey	Natural
Forms	Pellets	

Product identification

ISO 1043 abbreviation	PA6-GF30
ISO 16396 designation	PA6,GF30,M1,S14-090

Physical properties

	Condition	Standard	Unit	Value
Density		ISO 1183	g/cm ³	1.36
Water absorption	24 hr, 23°C	ISO 62	%	1.1
Molding shrinkage, parallel		ISO 294-4, 2577	%	0.25
Molding shrinkage, normal		ISO 294-4, 2577	%	0.75

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	Condition	Standard	Unit	Value
Mechanical properties				dam / cond.*
Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	9600 / 6200
Stress at break		ISO 527-1/-2	MPa	175 / 110
Strain at break		ISO 527-1/-2	%	3.4 / 6
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	8700 / 5300
Flexural modulus, ASTM D790	2 mm/min	ASTM D790	MPa	8000 / -
Flexural strength, ISO 178	2 mm/min	ISO 178	MPa	280 / 150
Flexural strength, ASTM D790	2 mm/min	ASTM D790	MPa	235 / -
Charpy impact strength, +23°C	+23°C	ISO 179/1eU	kJ/m²	80 / 100
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m²	10 / 18
Charpy notched impact strength, -30°C	-30°C	ISO 179/1eA	kJ/m²	9 / -
Izod notched impact strength, +23°C	+23°C	ISO 180/1A	kJ/m²	9 / 19


Thermal properties

Melting temperature, 10°C/min		ISO 11357-1	°C	222
Temp. of deflection under load, 1.80 MPa	1.80 MPa	ISO 75	°C	205

Electrical properties

Volume resistivity		IEC 62631-3-1	ohm.m	1E+013
Surface resistivity		IEC 62631-3-1	ohm	1E+014

Burning behaviour

UL Yellow Card availability 	Click here to have access to the UL Yellow Card → QMFZ2.E44716			
Flammability, 1.5 mm	1.5 mm	UL 94		HB
Flammability, 3.0 mm	3.0 mm	UL 94		HB
Glow-wire flammability index, GWFI, 1.5 mm	1.5 mm	IEC 60695-2-12	°C	650
Oxygen index			%	23

*: conditioned according to ISO 1110

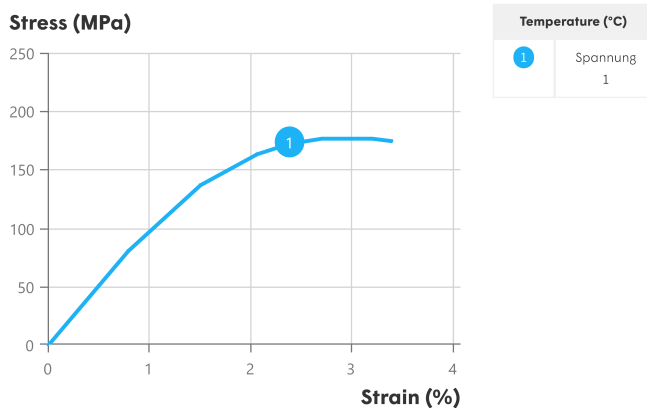
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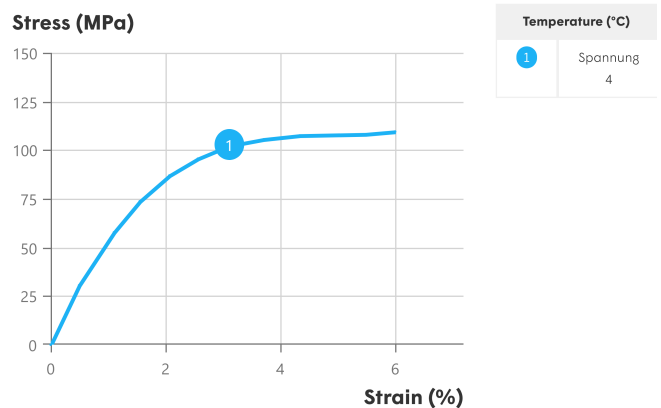
Processing conditions

Drying temperature/time	80 °C
Suggested max moisture	0.2 %
Rear temperature	230 - 235 °C
Middle temperature	235 - 240 °C
Front temperature	240 - 250 °C
Recommended mould temperature	60 - 90 °C

Stress-strain, dry



Stress-strain, conditioned



Injection notes

The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point minimum -20°C. Recommended time 2-4h.

Injection advice

For reinforced polyamides, Domo recommends the use of steel with a high content of carbon, and purified for polishing, to avoid or limit the abrasion. For example: X38CrMoV5-1 (EN Norm) - 1.2367 / 1.2343 (DIN Norm) or X160CrMoV12 (EN Norm) - 1.2601 / 1.2379 (DIN Norm). In the case of high requirements on surface quality a mould temperature of up to 120°C can be considered. The processing parameters like processing temperatures are a recommendation and can be adjusted in function of injection machine size, part geometry / design.

Disclaimer

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